



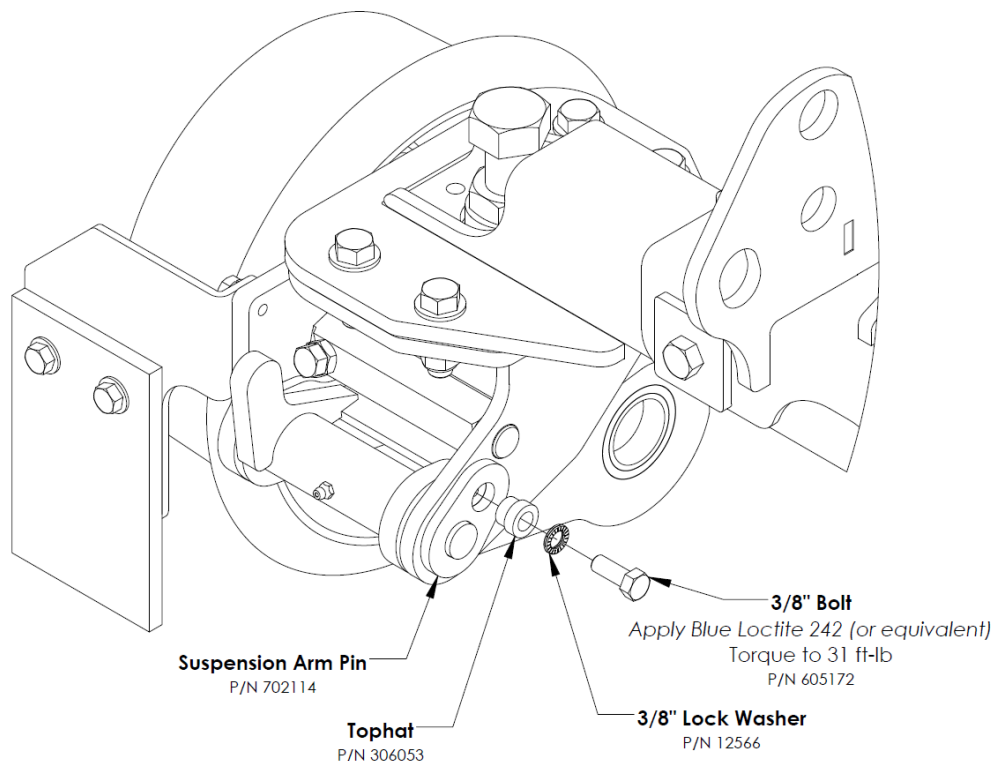
## Diversified Metal Fabricators Service Bulletin SB 2078

<b>Title</b>	RW-1016 Suspension Arm Pin Hardware
<b>Document No.</b>	SB2078 Rev B
<b>Issue Date</b>	06/18/2020 (TAM)
<b>Release</b>	General
<b>Units Affected</b>	RW-1016 models (front and rear) with S/N's <u>lower than</u> 47000
<b>Purpose</b>	Reduced potential for suspension separation

### Identification:

In rare circumstances, the bolt retaining the suspension arm pin may loosen and fall out over time. This may allow the suspension pin to back out, and the lower suspension arm and wheel to separate from the railgear assembly. Customers are urged to inspect these pins and their retaining hardware, and apply a "blue" medium strength threadlocking compound to their retaining bolts.

*Prior versions of this service bulletin reference replacing spring lock washers with Nord-Lock washers. The addition of threadlocking compound is recommended regardless of the type of lock washer used. Units assembled with spring lock washers or Nord-Locks can continue to use the existing hardware on the truck.*



**Figure 1. RW-1016 Suspension Arm Pin Hardware**



## Diversified Metal Fabricators Service Bulletin SB 2078

### Procedure:

1. Remove the 3/8" bolt retaining the suspension arm pin.
2. Apply a "blue" medium grade threadlocking compound to the 3/8" bolts (Loctite 242 or equivalent).
3. Reinstall 3/8" bolts, tophats, and lockwashers and torque to 31 ft-lb.
4. Repeat procedure on all RW-1016 suspension assemblies on vehicle.

DMF will replace defective parts under DMF's warranty terms. DMF may require the return of affected parts to determine coverage.

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